



PRODUCT CATALOGUE

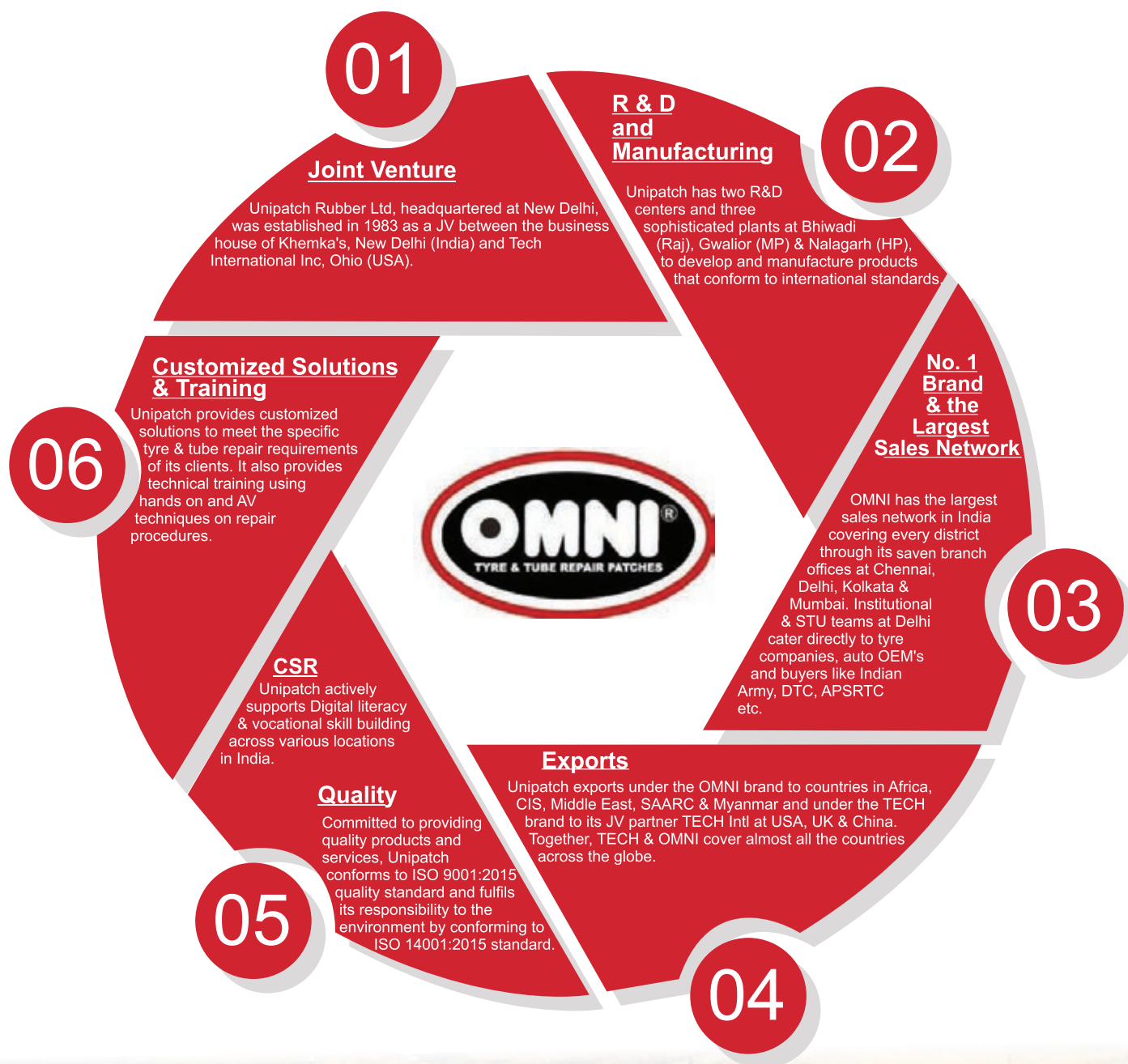
KEEPING YOUR TYRES HEALTHY SINCE 1983

UNIPATCH
RUBBER LIMITED

AN ISO 9001:2015 & ISO 14001:2015 COMPANY
A Joint Venture With Tech International (USA)



ABOUT US



OUR CLIENTS



apollo



BRIDGESTONE



MARUTI SUZUKI



TECHNOLOGIES

Omni repair units come in the following three technologies:

Dual Cure: Most popular of the three technologies, dual cure repair units cure with the tyre either by heat, pressure and time (using BVC or CVF) or by a chemical reaction on application of CVF.



Chemical Cure: Chemical Cure or COG repair units are similar to dual cure repair units, however vulcanisation is triggered only by application of CVF that starts a chemical reaction to cure the repair unit with the tyre. These are identified by a metalised film backing. They have longer shelf life.



Cloth Back repairs: Also known as grit cloth patches, these are pre cured repair units on a cloth back. The elimination of grey gum on these units ensures unlimited shelf life. They are best suited for OTR repairs using Monaflex repair system and by retreaders who want to cure the patch and the tread in a single process in an autoclave.



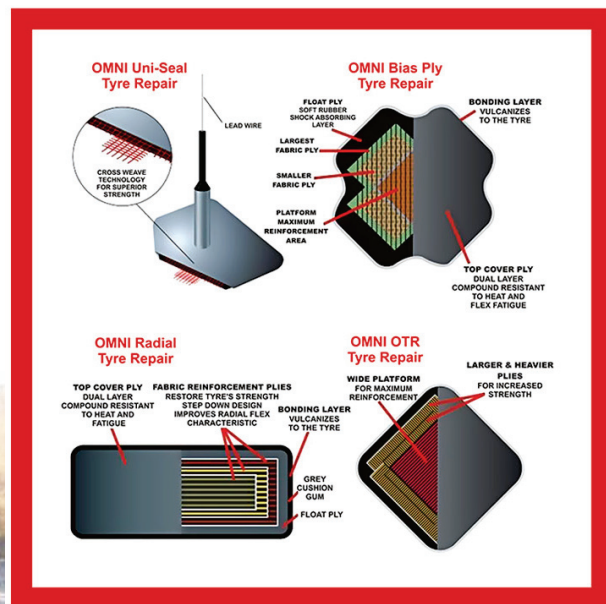
Successful road- trial tests:

Trials conducted on tyres, drawn from various public and private transport undertakings on different terrains under actual operating conditions have confirmed the excellent product properties of OMNI repair units.

Truly Permanent, reliable repair:

OMNI repairs outlive the life of a tube and tyre. The repaired injury area becomes the strongest part. There is complete restoration of damaged tyres and tubes to their original strength and mileage capacity.

OMNI ADVANTAGE





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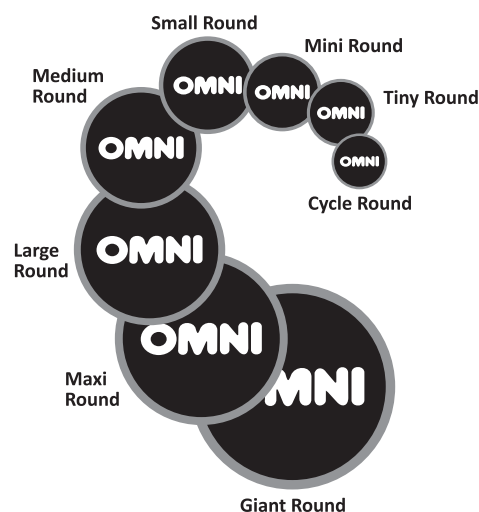


TUBE REPAIRS

OMNI range of tube repairs is ideal for tube punctures and bursts. They are instant repairs that are permanent, safe and twice as strong as the tube itself. They are available in 14 sizes, in round and oval shapes. The repairs cater to almost any kind of tube injury and can repair injury sizes up to 9" (225mm).

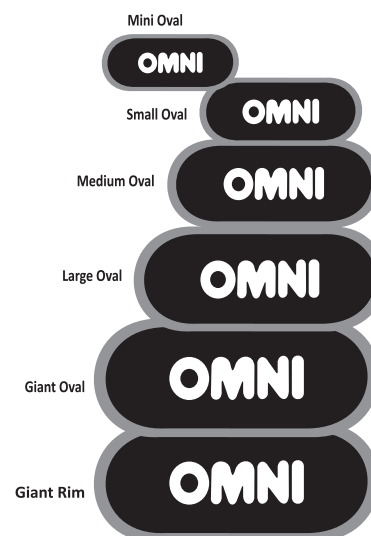
ROUND 2-WAY TUBE REPAIRS

Cat No.	Description	Pouch	Dim.(Inch.)	Dim.(mm)
08	Cycle Round	100	1	27
09	Tiny Round	100	1	28.5
10	Mini Round	50	1 ³ / ₈	35
11	Small Round	40	1 ³ / ₄	43
12	Medium Round	30	2 ¹ / ₄	58
13	Large Round	20	3 ¹ / ₈	80
14	Maxi Round	20	4	100
15	Giant Round	10	5	123



OVAL 2- WAY TUBE REPAIRS

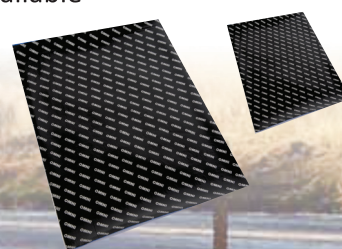
Cat No.	Description	Pouch	Dim.(Inch.)	Dim.(mm.)
16	Mini Oval	50	1 ¹ / ₂ x 1 ¹ / ₈	39 x 30
17	Small Oval	30	2 ¹ / ₂ x 1 ¹ / ₂	61 x 39
18	Medium Oval	20	4 x 2	101 x 48
19	Large Oval	20	6 x 2 ³ / ₄	150 x 68
20	Giant Oval	10	6 ¹ / ₂ x 4	161 x 97
21	Giant Rim	10	9 ¹ / ₂ x 2 ¹ / ₄	240 x 60



CYCLE PUNCTURE STRIPS & SHEETS

Besides 2-way tube repairs, Cycle Puncture Strips and Sheets are available for vulcaniser to cut patches to sizes that suit the injury. These are available in two sizes of 125 x 95 mm and 330 x 254 mm

Cat No.	Description	Pouch	Dim.(Inch.)	Dim.(mm)
25	Cycle Sheet	5	13 x 10	330 x 254
26	Cycle Puncture Strip	25	4 ¹⁵ / ₁₆ x 3 ³ / ₄	125 x 100
27	Cycle Sheet	5	16 x 16	406 x 406



ALL PURPOSE REPAIRS

OMNI range of all-purpose repairs is designed for repair of nail-hole injuries on any type of tyre. Special compounding and thicker rubber helps in resisting dimpling. They are available in round and square shapes and can also be used for repairing injuries on tubes.

Cat No.	Description	Box Qty.	Dim.(Inch.)	Dim.(mm)
111	Round All Purpose 111	50	2½	65
113	Round All Purpose 113	50	3	75
115	Square All Purpose 115	100	1¾	45
116	Square All Purpose 116	65	2¼	55



VALVE REPAIRS

OMNI tubeless & tube type replacement valves for motorcycles, cars, LCVs, trucks and buses are made of high quality brass and are rubberized using specially formulated compound. The unique grey chemical cushion on tube valves enables quick cold replacement.

Cat No.	TR No.	Description	Base Diameter	Box Qty.
VR-6213	6213	Passenger Valve For. 453 Rim Hole	2 ½", 63mm base diameter	10
VR-6214	6214	Rim Hole Bushing For. 625 Rim Hole Protects Tube Valve	—	50
VR-6218	6218	Air/Liquid Tractor Valve	4 ¼", 110mm base diameter	10
VR-6220	6220	Michelin Valve Spud	4 ¼", 110mm base diameter	5
VR-6230	6230	Truck Valve Spud	4 ¼", 110mm base diameter	5



SNAP - IN TUBELESS TYRE VALVE (EPDM RUBBER)

Cat No.	TR No.	Description	Effective Length	Box Qty.
TR-412	412	TUBLESS TYRE VALVE For .453"/11.3 mm	7/8", 25mm	100
TR-413	413*	TUBLESS TYRE VALVE For .453"/11.3 mm	1 ¼", 32mm	100
TR-414	414*	TUBLESS TYRE VALVE For .453"/11.3 mm / Also available in Blister Pack	1 ¼", 38mm	100
TR-415	415*	TUBLESS TYRE VALVE For .625"/15.7 mm	1 ¼", 32mm	100
TR-418	418	TUBLESS TYRE VALVE For .453"/11.3 mm	2", 51mm	100
TR-423	423	TUBLESS TYRE VALVE For .453"/11.3 mm	2 ½", 63mm	100
TR-425	425	TUBLESS TYRE VALVE For .625"/15.7 mm	2", 51mm	100
TR-438	438	TUBLESS TYRE VALVE For .346"/8.8 mm	—	100
PVR-70	70	TUBLESS TYRE VALVE For .453"/11.3 mm / Also available in Blister Pack	—	100
PVR-60	60	TUBLESS TYRE VALVE For .346"/8.8 mm	—	100
E-4 (1532)	1532	TUBLESS TYRE VALVE For .326"/8.3 mm / Also available in Blister Pack	—	100



TR-413



TR-414

*Also Available with chrome sleeve/cap. add suffix CH while ordering

PLUG REPAIRS

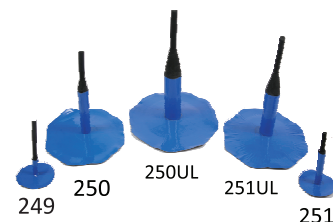
UNISEAL REPAIR

Omni Uniseal repairs can be used for injury sizes ranging from nail hole up to 25mm on bias ply tyres and 13mm on radial tyres. The repair unit consists of a stem that perfectly plugs the injury and provides strength to the injured area and a cap that seals the injury. These repairs are leak proof, safe and permanent and cater to injuries for all tyres on passenger vehicles, LCVs, trucks and buses. They are designed to help save labour, time and material in repairing an injury

UNISEAL : RADIAL & BIAS TYRE REPAIRS (Without Fabric)



Cat No .	Description	Prepared Injury Size	Box Qty.
249UL	Uniseal 249 With Wire	1/8", 3mm	50
250	Uniseal 250	1/4", 6mm	12
250UL	Uniseal 250 Ultra With Wire	1/4", 6mm	28
251	Uniseal 251	5/16", 8mm	12
251UL	Uniseal 251 Ultra With Wire	5/16", 8mm	24
260 UL	Uniseal 260 Ultra With Wire	3/8", 10mm	12
262/13	Uniseal 262/13 Ultra With Wire	1/2", 13 mm	12

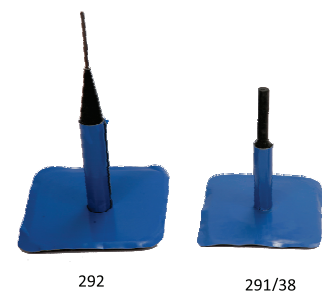


RADIALSEAL : RADIAL TYRES REPAIRS



Cat No.	Description	Prepared Injury Size	Box
291/38	Radial Seal 291/38	3/8", 10mm	10
292	Radial Seal 292	1/2", 13mm	10

Note: Radialseal repairs can be used to repair the tread area only in passenger tyres.
Radialseal repairs can be used to repair the tread and shoulder of light and medium truck tyre.



UNISEAL : BIAS TYRE REPAIRS



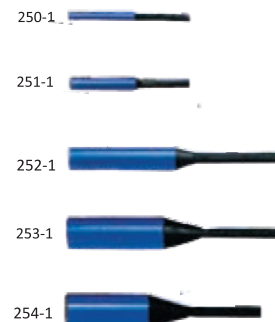
Cat No.	Description	Prepared Injury Size	Box Qty.
252	Uniseal 252	1/2", 13mm	6
253	Uniseal 253	3/4", 20mm	6
254	Uniseal 254	1", 25mm	6
254HD	Uniseal 254 Heavy Duty	1", 25mm	4



UNISEAL STEMS : RADIAL AND BIAS TYRES



Cat No.	Description	Prepared Injury Size	Box Qty.
250 - 1	Uniseal Stem 250 - 1	¼", 6mm	20
251 - 1	Uniseal Stem 251 - 1	5/16", 8mm	20
251/38	Uniseal Stem 291/38-1	¾", 10mm	10
252 - 1	Uniseal Stem 252 - 1	½", 13mm	10
253 - 1	Uniseal Stem 253 - 1	¾", 20mm	10
254 - 1	Uniseal Stem 254 - 1	1", 25mm	10



RADIAL SEAL CUTTERS



Cat No.	Description	Prepared Injury Size	Box Qty.
269	Carbide Cuer For Uniseal 249UL	⅛", 3mm	1
270	Carbide Cutter For Uniseal 250, 250UL and Stem 250- 1	¼", 6mm	1
271	Carbide Cutter For Uniseal 251UL and Stem 251-1	5/16", 8mm	1
271/38	Carbide Cutter For Radial Seal 291/38 and Stem 291/38-1	¾", 10mm	1
272	Carbide Cutter For Radial Seal 292 and Stem 292-1	½", 13mm	1



UNISEAL SEAL CUTTERS



Cat No.	Description	Prepared Injury Size	Box Qty.
261	Uniseal Cutter For Uniseal 250, 250UL and Stem 250-1	¼", 6mm	1
262	Uniseal Cutter For Uniseal 252 and Stem 252-1	½", 13mm	1
263	Uniseal Cutter For Uniseal 253 and Stem 253-1	¾", 20mm	1
264	Uniseal Cutter For Uniseal 254, and Stem 254-1	1", 25mm	1



UNISEAL REPAIR TABLE

Tyre Type	Prepared Injury Size							
		3mm	6mm	8mm	10mm	13mm	20mm	25mm
Radial Tyre	Repair Unit	249 249UL	250 250UL	251 251 UL	260 291/38	292		
	Cutter	269	270	271	271/38	272		
Bias Tyre	Repair Unit	249 249UL	250 250UL	251 251UL	260 260UL	252	253	254, 254HD
	Cutter		261			262	263	264
Stems *			250-1	251-1		252-1	253-1	254-1

* Stems can be used on both, radial as well as bias tyres. They are used when angle of injury is > 25°C

** Spiral Cementing tool can be used for injury preparation in case of injury sizes less than / equal to 1.5mm



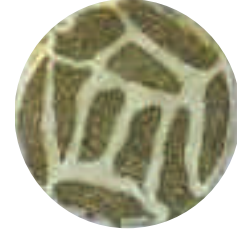


PERMACURE/VALKASEAL

Based on self-vulcanizing technology, Permacures/Valkaseal utilize an exclusive nylon reinforced design that makes applying repairs easier. The unique cushion gum layer on it flows into the cracks and crevices and cures, vulcanizing with the tyre, thus offering a permanent, leak proof repair. Designed for a quick outside-in repair, without taking the tyre off Permacures/Valkaseal is best suited for smaller injuries in radial & bias tubeless tyre.



Cat No.	Description	Box Qty.
222	3 ³ / ₄ ", 95mm Permacure Repair	50
224	5 ¹ / ₈ ", 130mm Permacure Repair	40
226	7 ¹ / ₂ ", 190mm Permacure Repair	25
1050	Valkaseal Repair	50



Cross - section of permacure repair

TYRE SEAL REPAIRS

Omni Tyre Seal repair sticks are the best quality tubeless tyre repair sticks available in the market. An outside-in temporary repair, it is very easy to use, as the tyre is not required to be removed from the rim.



Cat No.	Description	Box Qty
175	4", 100mm String Repair Premium (yellow)	25
176	4", 100mm String Repair Regular (red)	25
177	4" 100mm String Repair Mini (blue)	56
178	8" 200mm String Repair Extra Large (red)	25



TUBELESS TYRE REPAIR KIT

Designed for DIY application, the permacure kit ensures that one is not stranded in case of a flat tyre during a journey.



No. 121	TYRE SEAL KIT - MOTOR CYCLE/SCOOTER	Qty/kit
No. 173	4", 100mm String Repairs	5 sticks
No. 909	Spiral Cementing Tool M/Cycle Black	1 pc
No. 908	Insert Tool M/Pistol Grip Black	1 pc
No. 050	Cutting blade Foldable	1 pc



No. 127	TUBELESS TYRE REPAIR KIT (Blister Pack)	Qty/kit
No. 1050	¾", 95mm Permacure Repair	4 sticks
No. 915	Spiral Cementing Tool	1 pc
No. 929	Insert Tool with Needle	1 pc
No. 769	Chemical Vulcanizing Fluid (30ml)	1 tube
No. 050	Cutting Blade Foldable	1 pc
No. 414	Tubeless Valve (TR 414)	2 pc



127

No. 123	TYRE SEAL CAR KIT	Qty/kit
No. 171	4" 100mm String Repair (Regulars)	5 sticks
No. 907	Spiral cementing Tool 75mm Pistol Grip	1 pc
No. 050	Cutting Blade Foldable	1 pc
No. 906	Pistol Grip Insert tool 60mm	1 pc



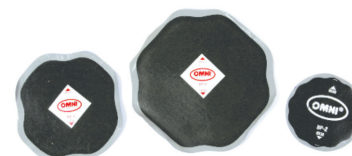
BIAS TYRE REPAIR

BP & BPT - BIAS PLY TYRE REPAIRS

All OMNI bias repairs are manufactured with a ply of rubber between the fabric and the cushion gum, which acts as a float or shock absorbing ply. The construction of the repair unit allows for easy application and enables repairs to be made closer to the tyre bead. This eliminates the need for a separate sidewall repair unit.

OMNI BP & BPT tyre repairs can be used on tubeless or tube-type bias ply tyres. They are designed to restore the strength and flexibility to the tyre, and have excellent air retention properties when used for a tubeless tyre. The BP from range of repairs caters for injuries on two/three wheeler and passenger vehicle tyres to injuries on heavy commercial vehicle tyres. It can repair injuries up to 5" on a 20 ply rating tyre.

The BPT range caters to the agricultural / farm tyres and can repair injuries up to 10". Both the BP and BPT range are available in dual cure, chemical cure and cloth back variants



BP TYRE REPAIRS



Dual Cure		Chemical Cure**		Cloth Back**		Box Qty	Dim.(Inch)	Dim.(mm)	Plies
Cat no.	Description	Cat No.	Description	Cat No.	Description				
600	BP - 0	600CX	BC - 0	600GC	BP - 0 on grit cloth	25	2 ¼	58	1
601	BP - 1	601CX	BC - 1	601GC	BP - 1 on grit cloth	20	3	75	1
602	BP - 2	602CX	BC - 2	602GC	BP - 2 on grit cloth	10	3 ¾	90	2
603	BP - 3	603CX	BC - 3	603GC	BP - 3 on grit cloth	10	4 x 4	100 x 100	2
604	BP - 4	604CX	BC - 4	604GC	BP - 4 on grit cloth	10	5 ⅝ x 5 ⅝	130 x 130	4
605	BP - 5	605CX	BC - 5	605GC	BP - 5 on grit cloth	10	6 ½ x 6 ½	165 x 165	4
606	BP - 6	606CX	BC - 6	606GC	BP - 6 on grit cloth	5	9 ⅞ x 9 ⅞	240 x 240	6
607	BP - 7	607CX	BC - 7	607GC	BP - 7 on grit cloth	5	11 ⅝ x 11 ⅝	288 x 288	6
608	BP - 8	608CX	BC - 8	608GC	BP - 8 on grit cloth	5	13 ⅝ x 13 ⅝	340 x 340	6
609	BP - 9	609CX	BC - 9	609GC	BP - 9 on grit cloth	3	15 ⅝ x 15 ⅝	380 x 380	8
610	BP - 10	610CX	BC - 10	610GC	BP - 10 on grit cloth	3	17 ⅝ x 17 ⅝	430 x 430	8

** Finished Dimension of the cloth back and chemical cure patches may vary slightly.

BPT TYRE REPAIRS



Dual Cure		Chemical Cure**		Cloth Back**		Box Qty	Dim.(Inch)	Dim.(mm)	Plies
Cat no.	Description	Cat No.	Description	Cat No.	Description				
620	BP-T0	620CX	BC-T0	620GC	BP-T0 on grit cloth	10	8 x 8	200 x 200	4
621	BP-T1	621CX	BC-T1	621GC	BP-T1 on grit cloth	5	9 x 9	225 x 255	4
622	BP-T2	622CX	BC-T2	622GC	BP-T2 on grit cloth	5	11 x 11	275 x 275	4
623	BP-T3	623CX	BC-T3	623GC	BP-T3 on grit cloth	5	15 x 15	375 x 375	4
624	BP-T4	624CX	BC-T4	624GC	BP-T4 on grit cloth	5	9 x 9	225 x 225	6
625	BP-T5	625CX	BC-T5	625GC	BP-T5 on grit cloth	5	11 x 11	275 x 275	6
626	BP-T6	626CX	BC-T6	626GC	BP-T6 on grit cloth	5	15 x 15	375 x 375	6
627	BP-T7	627CX	BC-T7	627GC	BP-T7 on grit cloth	3	19½ x 19½	495 x 495	6

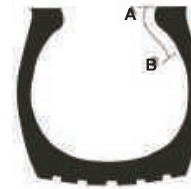
** Finished Dimension of the cloth back and chemical cure patches may vary slightly.



BP BIAS REPAIR CHART

HOW TO USE THIS CHART

For proper repair unit selection, determine the size of the injury in the tyre by measuring largest cord area removed. Locate the correct injury size along the top Row of this chart. Now locate the tyre's ply rating/load range along the extreme left column of the same chart. The repair unit number in the square where these two intersect is the recommended repair unit to use.



A-B Non Repairable Area
 7.00-8.75 3 1/4" 80mm
 9.00-14.00 4" 100mm
 16.00-18.00 5" 125mm
 21.00-27.00 6" 150mm
 The above dimension are guidelines only

Tractor A-B Non Repairable Area
 14.9-20.8 4" 100mm
 23.1 Larger 5" 125mm
 The above dimension are guidelines only

CAR, TRUCK AND EARTHMOVER

SIZE OF INJURY - TREAD, SHOULDER AND SIDEWALL



MM	3	6	10	13	20	25	40	50	65	75	100	125	150
Inch	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/2"	2"	2 1/2"	3"	4"	5"	6"
4(B)	BP-0	BP-0	BP-1	BP-2	BP-3	BP-3	BP-4	BP-5					
6(C)	BP-0	BP-0	BP-1	BP-2	BP-3	BP-3	BP-4	BP-5	BP-6				
8(D)	BP-0	BP-0	BP-2	BP-3	BP-3	BP-4	BP-4	BP-5	BP-6				
10(E)	BP-0	BP-1	BP-2	BP-3	BP-3	BP-4	BP-5	BP-6	BP-6	BP-7	BP-8		
12(F)	BP-0	BP-1	BP-2	BP-4	BP-4	BP-4	BP-5	BP-6	BP-6	BP-7	BP-8		
14(G)	BP-0	BP-1	BP-3	BP-4	BP-4	BP-5	BP-6	BP-6	BP-7	BP-7	BP-8	BP-10	
16(H)	BP-0	BP-1	BP-4	BP-4	BP-5	BP-5	BP-6	BP-6	BP-7	BP-7	BP-8	BP-10	
18 (J)	BP-0	BP-1	BP-4	BP-5	BP-5	BP-6	BP-6	BP-7	BP-8	BP-8	BP-9	BP-10	
20 (L)	BP-0	BP-1	BP-4	BP-5	BP-5	BP-6	BP-7	BP-8	BP-8	BP-9	BP-9	BP-10	
22 (M)	BP-0	BP-1	BP-4	BP-6	BP-6	BP-7	BP-8	BP-8	BP-8	BP-9	BP-10		

NOTE : REPAIR CHART IS ONLY A GUIDELINE. LOAD, SPEED, AND APPLICATION OF THE TYRE CAN AFFECT THE LIMITATIONS OF SECTION REPAIRS.

FARM, TRACTOR, SKIDDER

SIZE OF INJURY - TREAD, SHOULDER AND SIDEWALL



MM	3	6	10	13	20	25	40	50	65	75	100	125	150	175	200	225	250
Inch	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/2"	2"	2 1/2"	3"	4"	5"	6"	7"	8"	9"	10"
4(B)	BP-0	BP-0	BP-1	BP-2	BP-3	BP-3	BP-4	BP-5	BPT-0	BPT-0	BPT-1	BPT-2	BPT-2	BPT-3	BPT-3		
6(C)	BP-0	BP-0	BP-1	BP-2	BP-3	BP-3	BP-4	BP-5	BPT-0	BPT-0	BPT-1	BPT-2	BPT-2	BPT-3	BPT-3		
8(D)	BP-0	BP-1	BP-2	BP-2	BP-3	BP-4	BP-4	BP-5	BPT-0	BPT-0	BPT-1	BPT-2	BPT-2	BPT-3	BPT-3	BPT-6	BPT-7
10(E)	BP-0	BP-1	BP-2	BP-3	BP-3	BP-4	BP-5	BP-6	BPT-1	BPT-1	BPT-4	BPT-5	BPT-5	BPT-6	BPT-6	BPT-7	BPT-7
12(F)	BP-0	BP-1	BP-2	BP-4	BP-4	BP-4	BP-5	BP-6	BPT-4	BPT-4	BPT-4	BPT-5	BPT-5	BPT-6	BPT-7	BPT-7	BPT-7
14(G)	BP-0	BP-1	BP-4	BP-4	BP-4	BP-5	BP-6	BP-6	BPT-4	BPT-5	BPT-5	BPT-5	BPT-6	BPT-7	BPT-7	BPT-7	
16(H)	BP-0	BP-1	BP-4	BP-4	BP-5	BP-5	BP-6	BP-6	BPT-5	BPT-5	BPT-5	BPT-6	BPT-6	BPT-7	BPT-7		

NOTE : REPAIR CHART IS ONLY A GUIDELINE. LOAD, SPEED, AND APPLICATION OF THE TYRE CAN AFFECT THE LIMITATIONS OF SECTION REPAIRS.

*REINFORCEMENT REPAIRS

SIZE OF INJURY - TREAD, SHOULDER AND SIDEWALL



MM	3	6	10	13	20	25	40	50	65	75	100	125	150
Inch	1/8"	1/4"	3/8"	1/2"	3/4"	1"	1 1/2"		2 1/2"	3"	4"	5"	6"
8-12 (D-F)		BP-0	BP-1	BP-2	BP-3	BP-3	BP-4	BP-4	BP-5	BP-6	BP-7	BP-8	
14-18 (G-J)		BP-0	BP-1	BP-2	BP-4	BP-4	BP-5	BP-5	BP-6	BP-6	BP-7	BP-8	
20-22 (L-N)		BP-0	BP-2	BP-4	BP-5	BP-5	BP-6	BP-6	BP-7	BP-7	BP-8	BP-9	

*INJURIES THROUGH 25% BUT LESS THAN 75% OF THE TYRE BODY REQUIRE BOTH HOLE FILLING MATERIAL AND REINFORCING REPAIRS-

NOTE: THIS REINFORCEMENT CHART IS ONLY A GUIDELINE. LOAD, SPEED, AND APPLICATION OF THE TYRE CAN AFFECT THE LIMITATIONS OF REPAIRS.

V-LINE

OMNI V-Line tyre repairs can be used on tube type Bias Ply tyres. They offer excellent repairs for quality conscious customers looking for economical repairs. They offer good flexibility and strength and are easy to use. Scientific design allows repairs to be made closer to the bead, hence eliminating the need for a separate sidewall patch. The V-Line range can repair injuries up to 5" on a 20 ply rating tyre.



Cat No.	Description	Box Qty.	Dim.(Inch.)	Dim.(mm)	Plies
6000	V-0	25	58		1
6001	V-1	20	75		1
6002	V-2	10	90		2
6003	V-3	24	4 x 4	104 x 104	2
6004	V- 4	20	5 5/16 x 5 5/16	137 x 137	4
6005	V- 5	20	6 1/2 x 6 1/2	170 x 170	4
6006	V- 6	10	9 5/16 x 9 5/16	246 x 246	6
6007	V- 7	10	11 5/8 x 11 5/8	298 x 298	6
6008	V- 8	10	13 5/8 x 13 5/8	348 x 348	6
6009	V- 9	4	15 1/8 x 15 1/8	380 x 380	8
6010	V- 10	4	17 1/8 x 17 1/8	430 x 430	8



HOW TO USE THIS CHART

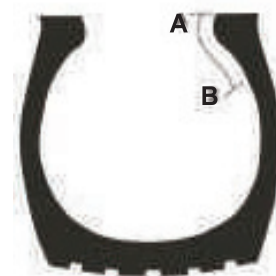
For proper repair unit selection, determine the size of the injury in the tyre by measuring largest cord area removed. Locate the correct injury size along the top horizontal Row of this chart. Now locate the tyre's ply rating/load range along the extreme left column of the same chart. The repair unit number in the square where these two intersect is the proper repair unit to use. This chart is available on our website. You can also ask your supplier or contact Unipatch via email or telephone.

CAR, TRUCK AND EARTH MOVER



SIZE OF INJURY - TREAD, SHOULDER AND SIDEWALL

MM	10	15	20	25	40	50	65	75	100	125
Inch	From 3/8" to 5" (BP TYRES)									
4			V-3	V-3	V-4	V-5	V-6			
6			V-3	V-3	V-4	V-5	V-6			
8			V-3	V-4	V-4	V-5	V-6			
10		V-3	V-3	V-4	V-5	V-6	V-6	V-7	V-8	
12		V-4	V-4	V-4	V-5	V-6	V-6	V-7	V-8	
14	V-3	V-4	V-4	V-5	V-6	V-6	V-7	V-7	V-8	V-10
16	V-4	V-4	V-5	V-5	V-6	V-6	V-7	V-7	V-8	V-10
18	V-4	V-5	V-5	V-6	V-6	V-7	V-8	V-8	V-9	V-10
20	V-4	V-5	V-5	V-6	V-7	V-8	V-8	V-9	V-9	V-10
22	V-4	V-6	V-6	V-7	V-8	V-8	V-8	V-9	V-10	
24	V-4	V-6	V-6	V-7	V-8	V-8	V-8	V-9	V-10	



A-B Non Repairable Area

7.00-8.75	3 1/2" 80mm
9.00-14.00	4" 100mm
16.00-18.00	5" 125mm
21.00-27.00	6" 150mm

The above dimension are guidelines only

Tractor A-B Non Repairable Area

14.9-20.8	4" 100mm
23.1 Larger	5" 125mm

The above dimension are guidelines only

NOTE : REPAIR CHART IS ONLY A GUIDELINE. LOAD, SPEED, AND APPLICATION OF THE TYRE CAN AFFECT THE LIMITATIONS OF SECTION REPAIRS.



RADIAL TYRE REPAIR

CENTECH - RADIAL TYRE REPAIRS

Centech is the most advanced radial tyre repair system developed and is designed to last the life of the tyre. The Centech range caters to injuries in the crown, shoulder or the sidewall area for all tyres on passenger vehicles, LCVs, trucks & busses, agricultural vehicles and earthmovers. A special compounding and design allows the repair unit to flex and resist heat, thereby assuring a permanent repair.

The Centech range of patches can repair injury sizes up to $\frac{3}{4}$ " x $5\frac{3}{4}$ " (sidewall) and $1\frac{1}{2}$ " (crown) in truck and buses.

Note : All Centech repair units must be used in conjunction with proper injury filler material. Do not install Centech repair unit over open injuries.



PASSENGER



Dual Cure		Chemical Cure**		Cloth Back**		Box Qty.	Dim. (Inch.)	Dim.(mm)
Cat No.	Description	Cat No.	Description	Cat No.	Description			
165	CT - 10	165 CX	RAD - 110	165 GC	CT - 10 on grit cloth	20	$1\frac{3}{4}$ x 3	45 x 78
167	CT - 12	167 CX	RAD - 112	167 GC	CT - 12 on grit cloth	10	$2\frac{3}{8}$ x 4	60 x 111
169	CT - 14	169 CX	RAD - 114	169 GC	CT - 14 on grit cloth	10	$2\frac{1}{8}$ x $5\frac{3}{4}$	93 x 148

**Finished Dimension of cloth back and chemical cure patches will vary slightly.

TRUCKS



Dual Cure		Chemical Cure**		Cloth Back**		Box Qty.	Dim. (Inch.)	Dim.(mm)
Cat No.	Description	Cat No.	Description	Cat No.	Description			
170	CT - 20	170CX	RAD - 120	170GC	CT - 20 on grit cloth	10	3 x 5	77 x 129
172	CT - 22	172CX	RAD - 122	172GC	CT - 22 on grit cloth	10	3 x $6\frac{1}{2}$	77 x 168
174	CT - 24	174CX	RAD - 124	174GC	CT - 24 on grit cloth	10	3 x $8\frac{1}{2}$	85.5 x 222
176	CT - 26	176CX	RAD - 126	176GC	CT - 26 on grit cloth	10	3 x 10	76 x 254
177	CT - 33	177CX	RAD - 133	177GC	CT - 33 on grit cloth	10	4 x 5	103 x 129
178	CT - 35	178CX	RAD - 135	178GC	CT - 35 on grit cloth	10	5 x 6	128 x 153
179	CT - 37	179CX	RAD - 137	179GC	CT - 37 on grit cloth	10	$5 \times 6\frac{3}{4}$	127 x 173
180	CT - 40	180CX	RAD - 140	180GC	CT - 40 on grit cloth	10	4 x 8	101.5 x 206
182	CT - 42	182CX	RAD - 142	182GC	CT - 42 on grit cloth	10	5 x 10	127 x 254
184	CT - 44	184CX	RAD - 144	184GC	CT - 44 on grit cloth	10	5 x 13	127 x 330

**Finished Dimension of cloth back and chemical cure patches will vary slightly.

TRACTOR



Dual Cure		Chemical Cure**		Cloth Back**		Box Qty.	Dim. (Inch.)	Dim.(mm)
Cat No.	Description	Cat No.	Description	Cat No.	Description			
196	CT - 80	196 CX	RAD - 180	196 GC	CT - 80 on grit cloth	5	$6 \times 7\frac{3}{4}$	150.5 x 197
197	CT - 82	197CX	RAD - 182	197 GC	CT - 82 on grit cloth	5	$7\frac{1}{4}$ x 10	190 x 254
198	CT - 84	198CX	RAD - 198	198 GC	CT - 84 on grit cloth	5	$8\frac{1}{2}$ x $11\frac{1}{2}$	215 x 290
199	CT - 86	199 CX	RAD - 186	199 GC	CT - 86 on grit cloth	5	$9\frac{3}{4}$ x 13	248 x 343

**Finished Dimension of cloth back and chemical cure patches will vary slightly.

CENTECH - RADIAL REPAIR CHART



Sidewall injury		Passenger Tyre Sizes		Crown injury
Width	Length	125-175	185-255	Diameter
1/2" (6mm)	1/4" (13mm)	10	10	1/4" (6mm)
1/4" (6mm)	2" (50mm)	12	12	
3/8" (10mm)	3/8" (10mm)	10	10	3/8" (10mm)
3/8" (10mm)	1 1/2" (40mm)	12	12	
3/8" (10mm)	2" (50mm)	14	14	
1/2" (13mm)	1 1/2" (40mm)	12	12	1/2" (13mm)
1/2" (13mm)	2" (50mm)	14	14	
3/4" (20mm)	3/4" (20mm)	12	12	3/4" (20mm)
3/4" (20mm)	1 1/2" (40mm)	12	14	
3/4" (20mm)	2" (50mm)	14	14	
1" (25mm)	1 1/2" (40mm)	14	14	1" (25mm)
1" (25mm)	2" (50mm)	14	22	

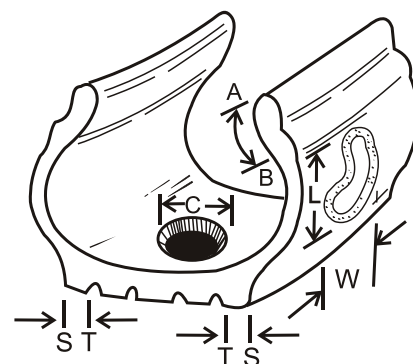
Repair Units In **Red** Are To Be Used For Crown Or Sidewall Injuries. To Maintain Their Speed Rating, Passenger Tires Carrying A Speed Rating Of H, V, Or Z Should Only Be Repaired In The Crown (T-T) Area With A Maximum Limitation Of 1/4" (6mm)



Sidewall injury		Passenger Tire Sizes		Crown injury
Width	Length	8-11	12-15	Diameter
		8.3-12.4	13.6-30.5	
			440/65-800/65	
1/4" (6mm)	1/4" (6mm)	12	12	
3/8" (10mm)	3/8" (10mm)	12	12	3/8" (10mm)
3/8" (10mm)	1 1/2" (40mm)	20	20	
3/8" (10mm)	5" (125mm)	26	26	
3/4" (20mm)	3/4" (20mm)	20	20	3/4" (20mm)
3/4" (20mm)	3" (75mm)	22	80	3/4" (20mm)
1 1/2" (40mm)	4" (100mm)	80	82	1 1/2" (40mm)
2" (50mm)	3 1/4" (80mm)	80	82	
2 1/2" (65mm)	3" (75mm)	80	82	2 3/4" (70mm)
2 1/2" (65mm)	4" (100mm)		82	
2 3/4" (70mm)	2 3/4" (70mm)	80	82	
3 1/4" (80mm)	3 1/4" (80mm)		82	3 1/2" (90mm)
3 1/4" (80mm)	5 3/4" (130mm)		84	
3 1/2" (90mm)	4 1/2" (115mm)		84	
4" (100mm)	4" (100mm)		84	
4" (100mm)	6 1/2" (165mm)		86	5 1/4" (130mm)
5 1/4" (130mm)	5 1/4" (130mm)		86	

Repair Units In **Red** Are To Be Used For Crown Or Sidewall Injuries. Note: This Section Repair Chart Is A Guideline Only. Load, Speed And Highway Application Can Affect The Limitations Of Section Repairs.

A-B - Non-Repairable Area
C - Maximum Diameter of damaged radial Cables
W - Width of Injury
L - Length of Injury
S-T - Shoulder Area
1 1/2 or 40 mm
T-T - Crown Area



A-B - Non-Repairable Area
Passenger and light truck tires
1 1/2", 40mm
Section Width
6.50-7.00 (165-195) 2 1/2", 65mm
7.50-16.00 (190-385) 3", 75mm
17.5-23.5 (425-600) 3 1/2", 90mm
Non-repairable area is measured from the bead toe down the inside of the inner liner of the tire.



CENTECH - RADIAL REPAIR CHART

Sidewall injury		Truck Tyre Sizes			Crown injury
Width	Length	Light Truck		Heavy truck	Diameter (T-T Area)
		6.50-12.50	7.50-10.00	11.00-14.00	
		7-10 215/85 -255/85 215/75 -265/75	8-11 235/80 -275/80 245/75 -285/75	12-16.5 295/80 -315/80 295/75 -445/65 425/50 -495/45	
1/8"(3mm)	1/8"(3mm)	10	10HD, 20	10HD, 20	1/8"(3mm)
1/4"(6mm)	1/4"(6mm)	12	12HD, 20	12HD, 20	1/4"(6mm)
1 Cable	1 1/2"(40mm)	20	20	20	3/8"(10mm)
1 Cable	3 1/8"(80mm)	22	22	22	
1 Cable	4 3/4"(120mm)		24	24	
1 Cable	6"(150mm)		26	26	
2 Cable	3/4"(20mm)	20	20	22	
2 Cable	1 1/2"(40mm)	20	22	24	
2 Cable	2 3/8"(60mm)	22	24	26	
2 Cable	5 1/8"(130mm)		26	26	
3/8"(10mm)	1 1/2"(40mm)	20	26	40	
3/8"(10mm)	2 3/8"(60mm)	22	26	40	
3/8"(10mm)	3 1/8"(80mm)	26	26	42	1/2"(13mm)
3/8"(10mm)	5 1/8"(130mm)		26	44	
1/2" (13mm)	1 1/2"(40mm)	22	33 40	33 40	
1/2" (13mm)	2 3/4"(70mm)	22	40	42	
1/2" (13mm)	3 3/4" (95mm)	40	42	42	3/4"(20mm)
1/2" (13mm)	5 1/8"(130mm)		44	44	
3/4"(20mm)	1" (25mm)	22	33 40	35 40	
3/4"(20mm)	2 1/2"(65mm)	24	42	42	
3/4"(20mm)	4 3/8"(10mm)		42	44	1"(25mm)
3/4"(20mm)	5 1/8"(130mm)		44	44	
1"(25mm)	2"(50mm)	33 40	35 42	35 44	
1"(25mm)	3 1/4"(80mm)		42	44	1 1/4"(32mm)
1"(25mm)	4"(100mm)		44	44	
1 1/4"(32mm)	2"(50mm)		37 42	37 44	
1 1/4"(32mm)	3 1/8"(80mm)		44	44	1 1/2"(40mm)
1 1/4"(32mm)	4"(100mm)			46	
1 1/2"(40mm)	2", (50mm)		37, 44	37 44	
1 1/2"(40mm)	3", (75mm)			46	

Tube type tyre sizes

Tubeless tyre sizes

Repair Units Shown **Box in Red** Are Limited To Crown (T-T) Area Only. All Others Shown in **Red** May Be Used For Crown Or Sidewall Injuries. Note: This Section Repair Chart Is A Guideline Only. Load, Speed And Highway Application Can Affect The Limitations Of Section Repairs.

OTR REPAIRS

RADIAL OTR REPAIRS

Omni's OTR repairs are made of advance rubber compounds to ensure longer performance in extreme OTR tyre service conditions. The repair units are very flexible allowing for easy installation as well as restoring the strength to the tyre with least resistance to the tyre's flex characteristics. Radial (Centech) OTR repair units can repair injuries up to 2"x19" (sidewall) and 6½"(crown).



RADIAL OTR REPAIRS CHART

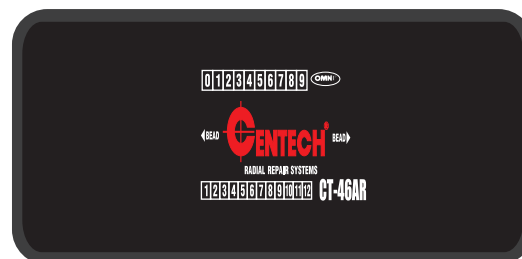
Dual Cure		Chemical Cure**		Cloth Back**		Box Qty.	Dim. (Inch.)	Dim.(mm)
Cat No.	Description	Cat No.	Description	Cat no.	Description			
185	CT-45	185CX	RAD -145	185GC	CT- 45 on grit cloth	5	9¼ x 7¼	230 x 195
186	CT-46	186CX	RAD -146	186GC	CT- 46 on grit cloth	5	8 x 16	150 x 415
187	CT-55	187CX	RAD -155	187GC	CT- 55 on grit cloth	3	13 x 10½	330 x 265
188D	CT-50(D)	188CX	RAD -150(D)	188GC	CT- 50(D) on grit cloth	3	7½ x 19 ⅜	190 x 500
188E	CT-50(E)	188CX	RAD -150(E)	188GC	CT- 50(E) on grit cloth	3	8 x 18 ⅞	202 x 480
189	CT-65	189CX	RAD -165	189GC	CT- 65 on grit cloth	3	13 x 16½	420 x 330
190D	CT-52(D)	190CX	RAD -152(D)	190GC	CT- 52(D) on grit cloth	3	10 x 19 ⅞	254 x 505
190E	CT-52(E)	190CX	RAD -152(E)	190GC	CT- 52(E) on grit cloth	3	10 x 22½	250 x 570
192D	CT-56(D)	192CX	RAD -156(D)	192GC	CT- 56(D) on grit cloth	3	10½ x 26	265 x 659
192E	CT-56(E)	192CX	RAD -156(E)	192GC	CT- 56(E) on grit cloth	3	10½ x 29 ⅓	260 x 745
193	CT-70	193CX	RAD -170	193GC	CT- 70 on grit cloth	3	12¼ x 21 ⅔	311 x 551
194	CT-60	194CX	RAD -160	194GC	CT- 60 on grit cloth	3	10½ x 34	265 x 860
195D	CT-72(D)	195CX	RAD -172(D)	195GC	CT- 72(D) on grit cloth	3	11 ⅞ x 28 ⅓	302 x 719
195E	CT-72(E)	195CX	RAD -172(E)	195GC	CT- 72(E) on grit cloth	3	13¾ x 30	349 x 762
201	CT-75	201CX	RAD -175	201GC	CT- 75 on grit cloth	1	21 x 17 ⅝	535 x 450

* * Finished Dimension of the cloth back and chemical cure patches may very slightly.

ARAMID RADIAL OTR & TBR REPAIRS

Centech Aramid repairs are center-over-injury designed. Aramid reinforcement provides added strength and flexibility to the repair unit to help reduce sidewall bulges. Aramid repair units are available from CT-33 onwards (cat num 177). Add suffix "AR" to Cat. No. N.B.: Aramid patches are not available with grey cushion gum.

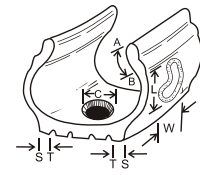
Aramid is a synthetic fiber with very high strength (higher than steel). Due to light weight, superior strength & temperature resistance. Aramid fabric are used for tyre patch manufacturing. Aramid fabric patches create a light weight, extremely flexible & durable repair unit and can withstand extreme environmental condition.





RADIAL OTR REPAIR CHART

Sidewall injury		Shoulder Injury	Earthmover Tire Sizes				Crown injury
Width Inches (mm)	Length	Inches (mm)	14.00-16.00 15.5-20.5 20/65 30/6	18.00-21.00 23.5-26.5 5 35/65	24.00-30.00 29.5-37.5 40/65-45/65	33.00-40.00 48/95-59/80 50/65-65/65	Inches (mm)
3/8"(10mm)	3"(75mm)	-	42	42	42	44	3/8"(10mm)
3/8"(10mm)	4 3/8"(110mm)	-	42	42	44	44	
3/4"(20mm)	2"(50mm)	3/4"(20mm)	45	45	45	45	3/4"(20mm)
3/4"(20mm)	5 1/2"(140mm)		42	44	44	50	
3/4"(20mm)	8"(200mm)		46	46	46	50	
			46	50	50	50	
			46	46	50	52	
1"(25mm)	5"(125mm)	1"(25mm)	45	45	45	45	1"(25mm)
1"(25mm)	8"(200mm)		46	46	46	50	
			50	50	50	52	
			46	50	52	52	
1 1/4"(30mm)	4"(100mm)		46	50	50	50	1 1/2"(40mm)
1 1/4"(30mm)	10"(250mm)		50	50	52	56	
1 1/2"(40mm)	3 1/2"(90mm)	1 1/2"(40mm)	45	45	55	55	
1 1/2"(40mm)	10"(250mm)		46	50	52	52	
1 1/2"(40mm)	14"(350mm)		50	50	52	56	
1 1/2"(40mm)	16"(400mm)		56	56	56	60	
			56	60	60	60	
			50	60	52	56	
1 3/4"(45mm)	6 1/2"(165mm)		50	50	50	52	2"(50mm)
1 3/4"(45mm)	10"(250mm)		52	52	52	56	
1 3/4"(45mm)	14"(350mm)			56	56	60	
1 3/4"(45mm)	16"(400mm)			60	60	60	
2"(50mm)	7"(175mm)	2"(50mm)	55	55	55	65	
2"(50mm)	10"(250mm)		50	52	52	52	
2"(50mm)	14"(350mm)		52	52	52	56	
2"(50mm)	16"(400mm)			56	56	60	
2"(50mm)	19"(475mm)		60	60	60	60	
			50	52	56	56	
2 3/4"(70mm)	8"(200mm)		55	65	65	65	2 3/4"(70mm)
2 3/4"(70mm)	10"(250mm)		52	52	52	56	
2 3/4"(70mm)	13 1/2"(340mm)			56	56	60	
		2 1/2"(65mm)	56	56	72	72	
		2 3/4"(70mm)		72	72	72	
3 1/2"(90mm)	7"(175mm)	3 1/2"(90mm)	52	52	56	56	
3 1/2"(90mm)	8"(200mm)			52	56	72	
3 1/2"(90mm)	10"(250mm)			56	56	72	
3 1/2"(90mm)	12 1/2"(315mm)			56	60	60	
				56	60	60	
4"(100mm)	5 1/2"(140mm)		52	52	75	75	4"(100mm)
4"(100mm)	7 1/2"(190mm)			56	56	72	
4"(100mm)	10 1/2"(265mm)				62	62	
4 3/8"(110mm)	5"(125mm)		52	52	56	56	
4 3/8"(110mm)	7"(175mm)			56	72	72	
4 3/8"(110mm)	10"(250mm)				62	62	
4 3/4"(120mm)	4 1/2"(115mm)		52	52	56	56	
4 3/4"(120mm)	6"(150mm)			56	60	60	
4 3/4"(120mm)	9"(225mm)				60	60	
5"(125mm)	4"(100mm)			72	85	85	5"(125mm)
5"(125mm)	5"(125mm)			72	72	72	
5"(125mm)	7"(175mm)				72	72	
6"(150mm)	3"(75mm)			72	72	72	
6"(150mm)	5 1/2"(140mm)				72	72	
6 1/2"(165mm)	5"(125mm)				85	85	6 1/2"(165mm)
					72	72	



A-B - Non-Repairable Area
C - Maximum Diameter of damaged radial Cables
W - Width of Injury
L - Length of Injury
S-T - Shoulder Area
1 1/2 or 40 mm
T-T - Crown Area

A-B - Non-Repairable Area
Passenger and light truck tires
1 1/2", 40mm
Section Width
6.50-7.00 (165-195) 2 1/2", 65mm
7.50-16.00 (190-385) 3", 75mm
17.5-23.5 (425-600) 3 1/2", 90mm
Non-repairable area is measured from the bead toe down the inside of the inner liner of the tire.

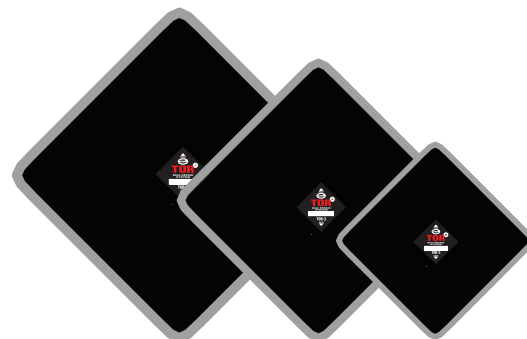
Repair Units Shown
Box in Red Are Limited To Crown (T-T) Area Only. All Others Shown in Red May Be Used For Crown Or Sidewall Injuries.
Note: This Section Repair Chart Is A Guideline Only. Load, Speed And Highway Application Can Affect The Limitations Of Section Repairs.

BIAS OTR REPAIRS

Omni's OTR repairs are made of advance rubber compounds to ensure longer performance in extreme OTR tyre service conditions. The repair units are very flexible allowing for easy installation as well as restoring the strength to the tyre with least resistance to the tyre's flex characteristics. Bias OTR repairs units can repair injuries up to 12" (300mm) on a 58 ply rating tyre, and up to 11"(275mm) on tyres with ply rating above 60.



Cat No.	Description	Box Qty.	Dim.(Inch.)	Dim.(mm)
386	TOR -1	10	7 ⁵ / ₁₆	180
387	TOR -2	10	8 ¹ / ₈	205
388	TOR -3	10	9 ³ / ₈	230
389	TOR -4	5	11 ¹ / ₄	285
390	TOR -5	5	13 ³ / ₈	340
391	TOR -6	5	15 ¹⁵ / ₁₆	380
392	TOR -7	1	17 ¹ / ₄	430
393	TOR -8	1	19 ¹⁵ / ₁₆	480
394	TOR -9	1	21 ¹ / ₄	530
395	TOR -10	1	23 ¹ / ₄	580
396	TOR -11	1	25 ¹ / ₂	640
397	TOR -12	1	27 ³ / ₈	685



OTR REPAIR APPLICATION CHART FOR BIAS TYRES



Injury Size		Ply rating of tyres							Injury Size
Inch	6 - 8	10 -12	14 -16	18 -20	22 -24	26 -28	30 -36	38+	mm
1/2	1	1	1	2	2	2	2	2	15
1	2	2	2	2	2	2	2	2	25
1 ½	2	2	2	2	2	3	3	3	40
2	2	2	3	3	3	3	3	3	50
2 ½	2	2	3	3	3	4	4	4	65
3	2	3	4	4	5	5	5	6	75
4	-	3	4	4	5	6	6	6	100
5	-	-	4	5	5	6	6	7	125
6	-	-	5	5	6	7	7	8	150
7	-	-	-	6	7	8	8	8	175
8	-	-	-	-	7	9	9	9	200
9	-	-	-	-	8	9	9	9	225
11*	-	-	-	-	-	9	10	10	275
12*	-	-	-	-	-	10	10	10	300

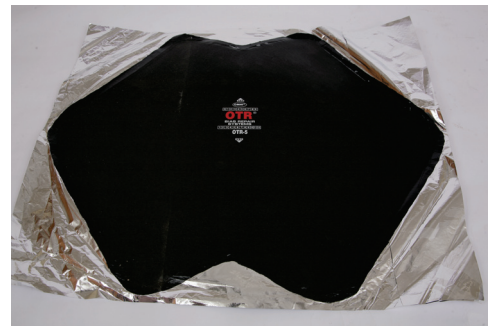
*TREAD INJURIES ONLY



BIAS OTR REPAIRS (BUTTER FLY PATTERN)

Omni OTR (butterfly) repair units offer more flexibility and longer life to the tyre. These have been proven in construction and mining operations throughout the world.

Cat No.	Description	No. of Ply	Size.(mm.)
FBP 1386 HR	OTR - 1	4	295 x 202
FBP 1387 HR	OTR - 2	4	348 x 235
FBP 1388 HR	OTR - 3	6	357 x 290
FBP 1389 HR	OTR - 4	6	538 x 392
FBP 1390 HR	OTR - 5	6	585 x 430
FBP 1391 HR	OTR - 6	8	612 x 461
FBP 1392 HR	OTR - 7	8	650 x 517
FBP 1393 HR	OTR - 8	10	428 x 586
FBP 1394 HR	OTR - 9	10	660



SELECTION CHART

Injury Size	Ply rating of Tyres							Injury Size
Inch	10 -14	16 -20	22 -28	30 -36	38 -44	46 -50	52 & over	mm
1/2	-	1	1	1	1	1	2	13
1	1	1	1	1	1	1	2	25
1 ½	1	1	1	1	1	2	2	40
2	1	2	2	2	2	2	3	50
2 ½	2	2	2	3	5	5	6	65
3	2	3	3	4	5	5	6	75
4	2	3	4	5	5	6	7	100
5	-	4	4	5	6	7	8	125
6	-	4	5	6	7	7	8	150
7	-	5	6	7	7	7	8	175
8	-	-	6	8	8	8	9	200
9	-	-	7	8	8	8	9	225
10	-	-	8	8	9	9	-	250
11	-	-	8	9	9	9	-	275



ADHESIVES & CHEMICALS

OMNI BOND

OMNI Bond is a red coloured premium quality tyre solution for repairing tubes by bonding cut pieces of tubes to the puncture area. It is a fast drying, easy to apply adhesive.

Cat No.	Description	Packaging	Box Qty.	Master Box Qty.
804	Cycle Tube repair sol. 50ml	TUBE	20	400
806	Cycle Tube repair sol. 75ml	TUBE	20	320



CHEMICAL VULCANIZING FLUID

CVF is used in conjunction with Omni dual cure and/or chemical cure tyre & tube repair units. It enables vulcanization between the repair unit and the tyre/tube and provides for a long lasting and strong bond.

Cat No.	Description	Packaging	Box Qty.	Master Box Qty.
767	CVF 1LTR	TIN	6	24
769	CVF 200ml	TIN	4	72
765	CVF 75ml	TUBE	20	240
764	CVF 30ml	TUBE	30	540



RUB-O-MATIC & RUB CLEAN

Rub-o-matic & Rub Clean are cleaning agents that provide for an easy, effective and safe method for removing contamination from the injury area.

Cat No.	Description	Packaging	Box Qty.	Master Box Qty.
704	ROM 200ml	CAN	4	72
705	ROM 1LTR	TIN	6	24
714	RUB CLEAN 200ml	CAN	4	72
715	RUB CLEAN 1LTR	TIN	6	24



SECURITY COAT

It restores the over-buff on a tubeless tyre inner liner and seals the porous inner liner. It also helps in protecting the repair units from contamination after application on tyre.

Cat No.	Description	Packaging	Box Qty.	Master Box Qty.
738	Security Coat	TIN	500ml	40



TYRE - LUBE AND MOUNTING COMPOUND

It is an excellent bead pack and lubricant. It aids in easy mounting and demounting of a tubeless tyre from its rim. Omni's special formulation also has rust inhibitors added and thus is rim friendly.

Cat No.	Description	Packaging	Box Qty.	Master Box Qty.
2022	Tyre Mounting Compound	CAN	1Kg	20
2021		CAN	5Kg	4
		BUCKET	20Kg	1



RETREADING MATERIALS

TEM VULC

Omni Tem Vulc is a revolutionary product from Unipatch for use in tyre retread process. An ecofriendly and fire - proof product, it offers high productivity (three to five times that of a regular black vulcanizing cement). For best results, it is recommended to use Tem Vulc with a spray gun.

Cat No.	Description	Packaging	Qty.	Master Box Qty.
1083	Tem Vulc 5Ltr.	TIN	4	4



TEM ADHESIVE

OMNI Tem Adhesive is a premium quality, fast drying black vulcanizing cement that is used in tyre repair and retread process. An easy to apply cement, it enables strong bonding between buffed area of the tyre and the cushion gum. It is available in a thick concentrate form (Tem Adhesive) and ready to use form (RTU, BVC).

Cat No.	Description	Packaging	Qty	Master Box Qty.
1090	Tem Adhesive 1ltr	TIN	1 Ltr	24
1097	Tem Adhesive 1 Ltr	Rectunglar	1 Ltr	24
1094	Tem Adhesive 5 ltr	TIN	5 Ltr	4
1091	Tem Adhesive 25 LTR	Drum	25 Ltr	1
3092	Tem Adhesive 1/2 ltr RTU	TIN	500 ML	40
3091	Tem Adhesive RTU 25 LTR	Drum	25 Ltr	1
5091	Tem Adhesive RTU	Drum	30 Ltr	1
4091	Tem Adhesive BVC*	Drum	25 Ltr	1

*Suitable for spray gun application



VULGUM & CUSHION GUM

Omni Vulgum & Cushion Gum are amongst the best bonding gums in their category. They easily cure to tread hardness and form a very strong and lasting bond between the tyre casing and the tread. Vulgum is best suited for curing temperatures of 110°C and above, while Cushion gum is best suited for curing temperatures of 125°C and above. They can also be used to fill up the skived area of a tyre that is being sectioned or reinforced.

Cat No.	Description	Approx. Weight/Roll	Rolls/Box
849	1.2mm x (210mm up to 1000mm)	1Kg	20
850	1.2mm x (210mm up to 1000mm)	5Kg	4
851	1.2mm x (210mm up to 1000mm)	20Kg	1

OMNI Vulgum Single Side Poly on Core

Cat No.	Description	Approx. Weight/Roll	Rolls/Box
1007	1.2mm x 210mm upto 1000mm	5Kg	4



ROPE RUBBER

Omni Rope Rubber is produced with a high quality natural rubber compound which provides excellent extrusion and workability, maximum adhesion to the tyre, and outstanding wear and weather resistance. It can be used in both hot and cold retreading as well as in repairs to fill up the injured area. Rope rubber is available in different diameters. Contact Omni Sales representative for further details.



Cat No.	Description	Qty.
865	Rope Rubber	6mm
869	Rope Rubber	7mm
866	Rope Rubber	8mm
867	Rope Rubber	9mm
868	Rope Rubber	12mm

CORD FABRIC

Omni Cord fabric is made from the highest quality nylon fabric to ensure permanent repairs. It is generally needed for repairs of injuries in Bias Ply Tyres during Retreading.

Cat No.	Description	Qty.	Roll/Box
605	76cm x 500cm	5 mtr	1 roll



CURING BAGS & ENVELOPES

Omni Curing Bags are made from the finest Butyl rubber compound and other raw material using the Latest Technology. They have the ability to withstand high temperatures used in retreading process. Omni curing bags give maximum retreads without elongation or reduction in gauge. Omni curing bags are available for passenger car, LCV, Bus and truck sizes.



TUBES

Omni tubes are made from the finest Butyl Rubber. The tubes for two/three wheelers, passenger cars, light and heavy commercial vehicles conform to IS standards (IS 13098:2012, CM/L-5200040874). They offer excellent air retention and longer life. For the complete list of tubes available, refer the attached leaflet.



TOOLS & ACCESSORIES

AIR TOOLS

Omni air buffers and accessories are manufactured to the highest quality. The complete line of air tools and accessories is designed to meet all tyre repair needs.

Cat No.	Descrip	Details
S -1036	S -1036 Low RPM, Rear Exhaust Air Buffer.	Ideal For Preparing All Rubber Surfaces. 4000 Max RPM At 90 Psi. Threaded Arbor/ ", 24 Thread.
S -1039	S -1039 High RPM, Rear Exhaust Air Buffer.	Excellent For Preparing Steel Cables. 22,000 Max RPM At 90 Psi. Threaded Arbor/ ", 24Thread.
S -1038	S -1038 Rear Exhaust Kit.	For Use With S -1035 Drill, S -1036 And S -1039 Buffers.



Mount/Demond Tool

Cat No.	Descrip	Details
S -1048	S -1048 Drill Chuck Short Adaptor.	1½", 40mm, 3/8 ", 24 Thread
S -1049	S -1049 Drill Chuck Long Adaptor.	2¾", 70mm, 3/8 ", 24Thread.Two Nuts Included



EXTRUDER GUNS

These state-of-the-art Extruder Guns are equipped with a specially designed "quick-feed" motor for fast extrusion and reduced cushion rope waste. Extruder Guns are available in two types Standard Duty and Heavy Duty pneumatic drills.

- Use the tool with 90 psi (6.3 Bar) of clean dry air; please note a higher pressure will drastically reduce tools life.
- Connect with airline using pipe and fitting 3/8"(10 mm)
- Use airline lubricator with SAE 10 oil and adjust flow 2 drops per minute. If an airline lubricator cannot be used add air motor oil to the inlet once a day
- Make sure adequate lubrication is provided for internal gears for long life
- If tool is used every day, it must be dissembled once every 3 months and damaged and worn out parts must be replaced.

EXTRUDER GUN FOR NORMAL

S. No.	Specs	Rating
1	Weight	5 Kgs
2	Driving Power	375 W
3	Speed	500 RPM
4	Working Pressure	90 - 1 20 PSI
5	Heater Power	250W, 220V AC
6	Operating Temp.	40-120 DEC C
7	Rubber Production	12 KG/HR



EXTRUDER GUN FOR STANDARD

S. No.	Specs	Rating
1	Weight	5 Kgs
2	Driving Power	750 W
3	Speed	700 RPM
4	Working Pressure	90 - 1 20 PSI
5	Heater Power	350W, 220V AC
6	Operating Temp.	40-120 DEC C
7	Rubber Production	18 KG/HR



INJURY PREPARATION TOOLS

Omni's range of injury preparation tools include wire brushes, Diamond Cut Burrs, Aluminum Oxide Stones, Gougers, Tungsten Carbide wheels & rasps and wire brushes. Omni's Carbide Cutters & Diamond Cut Burrs are innovative skiving tools, which are used to remove the damaged steel cables and loose wires in radial tyres. They enable a quick and efficient way to minimize the size of the injury

CARBIDE CUTTERS

Cat No	Description	Details
269	Carbide Cuet 269	3", 75mm length for $\frac{1}{8}$ ", 3mm injuries
270	Carbide Cutter 270	3", 75mm length for $\frac{1}{4}$ ", 6mm injuries
271	Carbide Cutter 271	4", 100mm length for $\frac{5}{16}$ ", 8mm injuries
271/38	Carbide Cutter 271/38	4 $\frac{9}{16}$ ", 120mm length for $\frac{3}{8}$ ", 10mm injuries
272	Carbide Cutter 272	5", 125mm length for $\frac{1}{2}$ ", 13mm injuries

(*1200PM MAXIMUM)



DIAMOND CUT BURRS

Cat No.	Description	Shaft Size
S-280	Mini Pointed Carbide Burr	1 $\frac{1}{4}$ ", 30mm length
S-282	Pointed End Carbide Burr	2", 50mm length
S-283	Mini Router Carbide Burr	1 $\frac{1}{2}$ ", 40mm length
S-284	Router Carbide Burr 284	2 $\frac{1}{2}$ ", 65mm length
S-286	Ball Shaped Carbide Burr	2 $\frac{3}{4}$ ", 70mm length, $\frac{3}{4}$ ", 20mm dia.

Note : When using Cat. Nos. 280, 282, 283, 284 and 286, a buffer achieving 20,000 RPMs will produce best results



ALUMINUM OXIDE STONES

Cat No.	Description	Shaft Size	Max. RPMs
S-872	Pencil Stone S-872	1 $\frac{1}{16}$ ", 25mm long mounted on a $\frac{1}{4}$ ", 6mm shaft	47,000
S-873	Mushroom Stone S-873	1 $\frac{5}{8}$ ", 40mm diamounted on a $\frac{1}{4}$ ", 6mm shaft	23,500
S-875	Conical Stone S-875	1 $\frac{1}{8}$ " , 20mm x $\frac{3}{4}$ ", 20mm wide mounted on a $\frac{1}{4}$ ", 6mm shaft	33,500
S-879	Mushroom Stone S-879	1 $\frac{1}{4}$ ", 30mm dia mounted on a $\frac{1}{4}$ ", 6mm shaft	30,500

Caution : Always wear eye protection





GOUGES

Omni gouges have lightweight construction and are designed to facilitate a cool running operation to enhance their performance and life. The razor like surface quickly removes large quantities of rubber. The fast removal of rubber along with the ease of use helps minimize operator fatigue and permits a better control.

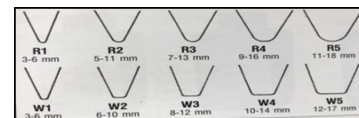
Cat No.	Description	Details
S-2040	Rotary Gouges - 2040	2", 50mm dia., ½" 15mm arbor hole notches.
S-2042	Thin Wall Rotary Gouges - 2040	2", 50mm dia., ½" 10mm arbor hole. notches.. plain
S-4043	Rotary Gouges - 4043	2", 50mm dia., ½" 15mm arbor hole. plain
S-4042	Rotary Gouges - 4042	1.1/4", 30mm dia., ¾" 10mm arbor hole. plain
S-4046	Rotary Gouges - 4046	3/4", 20mm dia., ¾" 10mm arbor hole. plain
S-2047	½" to ¾" reducer - washer	



OMNI TYRE REGROOVER WITH TEMPERTAURE CONTROLLER (for Two Wheeler & Passenger Car)

Omni Regroover allows for easy replicaiton of the grooves on the tyre tread, after the repairs have been carried out. The pistol grip offers comfortable grip and greater control.

Cat No.	Description	Details
1258	1258 Regroover,	300 watt. 2 Wheeler/Car with controller
1260	1260 Regroover,	Tyre Regroovers 600 w HD Lev/Track with controller.
1259	1259 Blade	Regroovers Blade for 2 wheeler /Car
1261-70	1261-70 Blade	Regroovers Blade for Car/Track/Bus

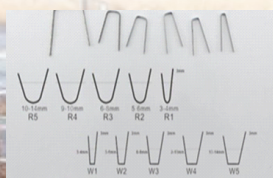
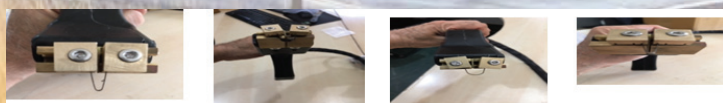


OMNI TYRE REGROOVER for LCV/TRUCK/BUS (Heavy Duty, 600watts)

The tyre regroover is designed for cutting grooves in worn out tyres for a better grip to the road surface. It can however also be used to cut rubber rollers or any rubber article to make patterns or grooves. The blades are inserted into the holding slots of the blade holder in the cutting head and adjusted for the required cut depth. The cutting temperature is regulated by means of the rotary switch. A minimum or maximum level can be selected for each heat setting by means of the rotary switch and noting the corresponding voltage in the voltmeter. The blade heats up when the trigger is pressed in the hand held pistol and pressure is applied to move the pistol in the direction of the cut in the rubber.

REGROOVER BLADES (TYPES & SIZES)

Insert blade symmetrically equal distant from centreline, for thicker and larger blades let the holder clamps taper outwards and then tighten into position (see Pics 3). Never let the two clamps touch as it will cause a short circuit.



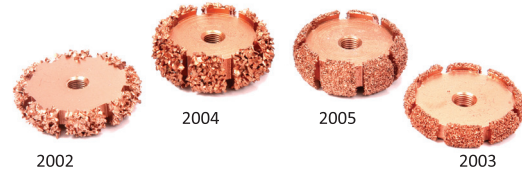
BLADE	CUTTING WIDTH	CUTTING DEPTH
R1	3-4MM	7MM
R2	5-6MM	8MM
R3	6-8MM	10MM
R4	9-10MM	14MM
R5	10-14MM	16MM
W1	3-4MM	7MM
W2	5-6MM	8MM
W3	6-8MM	10MM
W4	9-10MM	14MM
W5	10-14MM	16MM

TUNGSTEN CARBIDE RASPS & BUFFING WHEELS

The Tungsten carbide buffing wheels and rasps have an air cooled design which permits faster cooling and cleaner buffing and helps eliminate burring and glazing of rubber and regroovers :

ROUND FACED RASPS

Cat No.	Length	Width	Hole	Grit
S-2000	2", 50mm	¼", 6mm	⅜", 24Thread	16
S-2001	2", 50mm	¼", 6mm	⅜", 24Thread	36
S-2002	2", 50mm	½", 13mm	⅜", 24Thread	16
S-2003	2", 50mm	½", 13mm	⅜", 24Thread	36
S-2004	2", 50mm	¾", 20mm	⅜", 24Thread	16
S-2005	2", 50mm	¾", 20mm	⅜", 24Thread	36



PENCIL RASPS

Cat No.	Length	Width	Hole	Grit
S-2006	2½", 65mm	¼", 6mm	—	16
S-2007	2½", 65mm	¼", 6mm	—	36



TAPEREDCONE RASPS

Cat No.	Length	Width	Hole	Grit
S-2008	4", 100mm	¾", 20mm	⅜", 24Thread	16
S-2009	4", 100mm	¾", 20mm	⅜", 24Thread	36
S-2010	2", 50mm	1", 25mm	⅜", 24Thread	16
S-2011	2", 50mm	1", 25mm	⅜", 24Thread	36



CONTOUR CUPS

Cat No.	Length	Width	Hole	Grit
S-2020	3", 75mm	1½", 40mm	⅜", 10mm	36
S-2021	3", 75mm	1½", 40mm	⅜", 10mm	60
S-2022	4", 100mm	1½", 40mm	½", 13mm	36
S-2023	4", 100mm	1½", 40mm	½", 13mm	60

WIRE BRUSHES

Omni wire brushes are made of high quality materials. Encapsulated wire brushes are used for removing the rubber surrounding the steel cables, allowing for steel to be removed without creating excess scorch. The wire brushes also help in cleaning the buffed surface and leaving excellent texture.

Cat No.	Description
S-890	Polyurethane Encapsulated Brush. To remove rubber around steel cables. 2", 50mm 5000 RPM's max. ½", 13mm arbor hole with ⅜", 9mm reducer.
S-892	Texture Brush. Removes scorched rubber in finished buzz outs. Contains 2-3", 75mm brushes and 2-2", 50mm flat washers to keep bristles firm. 5000 RPM's max
S-896	Skive Brush. Removes scorched rubber in skived area. ½", 13mm, .005wire. 4000 RPM's max.
S-897	Rubber Encapsulated Brush. To remove rubber surrounding steel cables. 2", 50mm. 5000 RPM's max. ⅜", 9mm arbor hole.



892

896



GENERAL PURPOSE TOOL

Omni tools and accessories are made of the highest quality material for the precise injury preparation on radial and bias-ply tyres. These are designed to make your tyre repair jobs easier and faster. These include stitchers, scrappers, skiving knives, spiral cement tools as well as safety tools like masks, safety goggles, gloves etc.

STITCHERS AND SCRAPERS

Cat No.	Description
933	Rubber Scraper
935	Stitcher/Cum-scraper
936	Stitcher, 1½", 38mm x ⅞", 3mm
938	Stitcher, 1½", 38mm x ⅞", 0.8mm
939	Stitcher, 2", 50mm x ¼", 6mm OTR



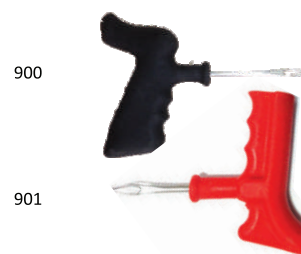
KNIVES

Cat No.	Description
940	Taper Skiving Knife
941	Extra Curve Skiving Knife
942	Round Point Flexible Skiving Knife



INSERT TOOLS

Cat No.	Description
900	Insert Tool, 3", 75mm Side eye needle
901	Insert Tool, 6", 150mm Side eye needle
905	Heavy Duty Insert Tool, 9", 225mm Side eye needle
920	Insert-OMaticTool
921	Replacement Needle OTR 7" 175mm Side eye needle
923	Insert-O-MaticTruck Needle



SPIRAL CEMENTING TOOLS

Cat No.	Description
910	Cementing Tool Straight Grooved
915	Spiral Cementing Tool
916	Giant Spiral Cementing Tool
917	Spiral Tool 56 Moulded 4.5"-113mm



HEX-SHAPED PAINT MARKING CRAYONS

Cat No.	Description
951	Yellow Tyre Crayon, 12 per box
950	White Paint Crayon, 12 per box
957	Yellow Tyre Crayon - 10 per box



951

SPOTTERS

Omni Spotters are best suited for vulcanizing injuries on tyres for cars, trucks, busses and industrial off the road vehicles. Independently operating, thermostatically controlled heating units attain curing temperature quickly and maintain it evenly. Electronically controlled timer aids easy operation.

Car spotter can handle tyre sizes up to 8.25-16 and injuries up to 2½" on crown and 3½" on sidewall & shoulder



Deluxe Spotter can handle tyre sizes up to 12.00 x 24 and injuries up to 4½" on crown and 5¼" on sidewall & shoulder. The Deluxe spotter can be used in a stand mounted as well as stand dismounted condition. The use of U-clamp the spotter to easily handle small tyres as well.



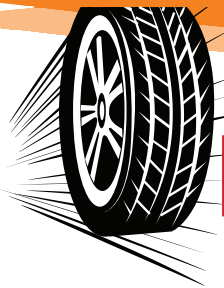
GT-II spotter can handle tyre sizes up to 18.0x25 and injuries up to 5" on crown and 6" on sidewall & shoulder. Its lower telescoping assembly slides back mounting as well as removal of the spotter. Once mounted, it desired position for use.



MONAFLEX VULCANISING SYSTEM

The MonaflexVulcanising system is the ultimate repair system of OTR tyres. It can repair injuries on crown, shoulder & sidewall on ANY size of tyre. Its portability allows for carrying out distortion free section repairs at the remotest of job sites. A modular system, it can be tailor made and customized to the user's requirement, based on the size of tyre being repaired. The system utilizes the combination of flexible rubber heat pads and air bags to provide the desired heat and pressure to vulcanize both rubber filler material in the damaged area of the tire and to the entire repair unit in one simple operation.





WORKSTATION

UNISEAL KIT

OMNI Uniseal Repair Kit is small and compact in size which makes it easy to handle and carry anywhere. It is designed to provide repair capabilities up to 13mm (1/2 ") injuries in Radial (Tube-type and Tubeless) and up to 25mm (1") injuries in Cross-Ply tyres for both Passenger Vehicle and Commercial Vehicles segment



TRUCK/BUS TYRE REPAIR WORKSTATION

TBR workstation is designed to provide all kinds of 'tyre & tube' repairs for Radial (Tube-type and Tubeless) and Cross-Ply (Nylon) Tyres of Trucks & Buses and Passenger Car segments. OMNI products and consumables provide excellent repairs increasing tyre life and maintaining the performance.

Unipatch Rubber Ltd. (ISO 9001:2008 Certified) is the largest Indian manufacturer of repair products for 'tyre & tubes'. The pioneer of cold repair technology in India. Unipatch, offers the latest American technology co-developed with JV partner, TECH-International, USA. Under the brand name of OMNI (the#1 brand in India). To cater to the growing demands of the industry, Unipatch has developed the "OMNI TBR Repair Workstation" which provides the complete tyre repair management solution. The TBR Repair Station is designed to provide all kinds of 'tyre & tube' repairs for Radial (Tube-type and Tubeless) and Cross-Ply (Nylon) Tyres of Trucks & Buses and Passenger Car Segments. OMNI Products and consumables provide world class repairs increasing tyre life and maintaining the performance. Currently OMNI TBR Repair Workstation are being used by Michelin, JK Tyres, Ceat, Apollo, Tata Motors, Ashok Leyland, STUs (DTC, HRTC, UPSRTC, KSRTC, APSRTC, TNSTC, HR etc)Fleet Owners, Logistic companies and tyre re-traders.

Advantages of using OMNI TBR Repair Station:

Best quality repairs at economical prices
One setup for both tyre and tube repairs

Correct and latest process for tyre repair
Assured quality of materials used

No downtime, repairs available when required
Longer life & better performance



NOTE: The number of tools and consumables in the picture above are indicative. The actual number of contents and appearance can vary depending on the product composition.

TUBLESS TYRE SEALANT

Automatically seals any hole upto 6mm. Ride non-stop across any road. Makes spare wheel redundant.

'Tyre and Rim Friendly'

Available in 3 different packaging

500 ML - 40 Bottles

750 ML - 30 Bottles

1 Ltr. - 20 Bottles



TYRE INFLATOR

This compact air compressor comes with everything you need for quick and easy tire inflation. The package includes 1 tire inflator, 3 needles for versatile use, 1 power cable, and a user manual for easy setup. With a maximum pressure of 150PSI, it ensures fast inflation for various tires. The 12V DC connector allows for convenient use with your vehicle, and its cordless design adds extra portability and flexibility, making it ideal for emergency tire maintenance on the go.

Visual Air Pressure

On-Board Plugging

One-Button Start



Compound Rubber Roll

Applications

- Best Suited For Submersible Cable Joints
- Under Water Cable Joints
- T.V./Telephone Cable Joints
- Industrial/Domestic Cable Joints
- Conduit Pipe Joints

Features

- Water Resistant
- Fire Resistant
- Heat Resistant
- Shock Proof
- Safe & Reliable



Available in:

(a) Compound Rubber Roll - (950g) & (4.75kg.)

(b) Compound Rubber Strip - (950g)



Build a Successful Future –



Become an OMNI Distributor Today!

Join OMNI, a trusted name in the tire repair and maintenance industry, and be part of a global network delivering innovative, high-quality products for decades. As an OMNI Distributor, you'll represent a complete range of premium tire repair solutions trusted by professionals worldwide.

With countless vehicles on the road every day, the demand for reliable tire repair products is constantly growing. OMNI equips you with the tools, products, and knowledge to meet this demand while growing a successful business.

Comprehensive Training for Your Success

As an OMNI Distributor, you'll receive extensive support to set you up for success. We will provide you the following:

- Product Expertise: Master OMNI's premium tire repair solutions.
- Inventory Management: Optimize your stock to meet customer demands.
- Marketing & Promotions: Proven techniques to boost your sales.
- Merchandising: How to present and position your products effectively.
- Sales Excellence: Develop your selling skills with our Professional team.
- Field Support: Benefit from hands-on training and ongoing support.
- And More: Everything you need to thrive in the tire repair business!

Build Your Legacy with OMNI

By partnering with OMNI, you're not just creating a business; you're building a legacy. Many of our distributors grow multi-generational businesses, ensuring long-term success and sustainability for their families.

JOIN THE OMNI FAMILY TODAY!

Start your journey toward a rewarding and successful career. Contact us at corporate@unipatch.com to learn more about becoming an OMNI Distributor.

OMNI – Trusted Tire Repair Solutions for a Safer Tomorrow.





UNIPATCH RUBBER LIMITED

AN ISO 9001:2015 & ISO 14001:2015 COMPANY
A Joint Venture With Tech International (USA)

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